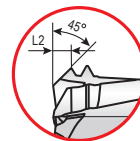
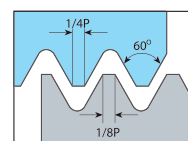
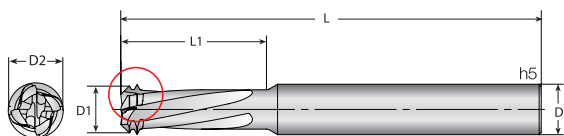




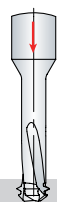
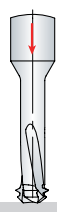
Multifunkcionalno glodalo za rezanje navoja

4ETM

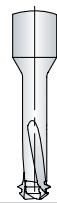
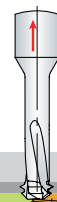
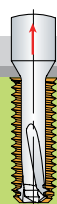
- Za slepe i prolazne rupe
- Za kaljene čelike (do Hrc 50), legure čelika, ugljenični čelik, sivi liv
- Glodala mogu da rade levi i desni navoj



Kataloški broj	Navoj	Korak	Broj kanala Z	Broj zuba Zt	Prečnik		Efektivna dužina L1	L2	Ukupna dužina L	Prihvat D	Cena
					D1	D2					
4ETM024085S06M3	M3	0.5	4	2	2.17	2.4	8.5	0.4	60	6	8.292,00
4ETM032112S06M4	M4	0.7	4	2	2.88	3.2	11.2	0.57	60	6	8.292,00
4ETM039144S06M5	M5	0.8	4	2	3.61	3.9	14.4	0.7	60	6	8.292,00
4ETM047170S06M6	M6 ~ M9	1	4	2	4.4	4.7	17	0.79	60	6	8.292,00
4ETM061220S08M8	M8 ~ M12	1.25	4	2	5.8	6.1	22	0.9	65	8	12.158,00
4ETM078280S08M10	M10 ~ M15	1.5	4	2	7.4	7.8	28	1.12	65	8	13.758,00
4ETM090330S10M12	M12	1.75	4	2	8.6	9	33	1.2	80	10	15.442,00



Bušenje rupe, rezanje navoja i obaranje ivica, sve u jednom alatu



1 Startna tačka, pozicija na centru rupe

2 Pomeriti ka spiralnoj startnoj poziciji

3 Bušenje i glodanje sa spiralnom interpolacijom

4 Kada je završen navoj pomerite alat u centar, zatim izlazak iz rupe

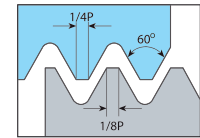
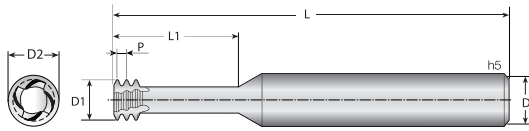
5 Obaranje ivica

6 Vraćanje u startnu poziciju

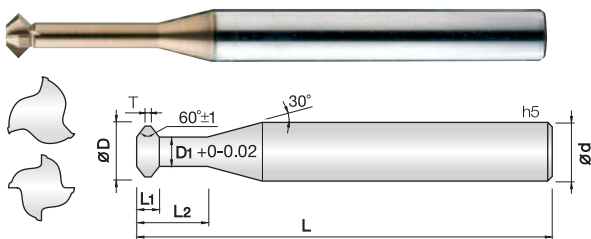
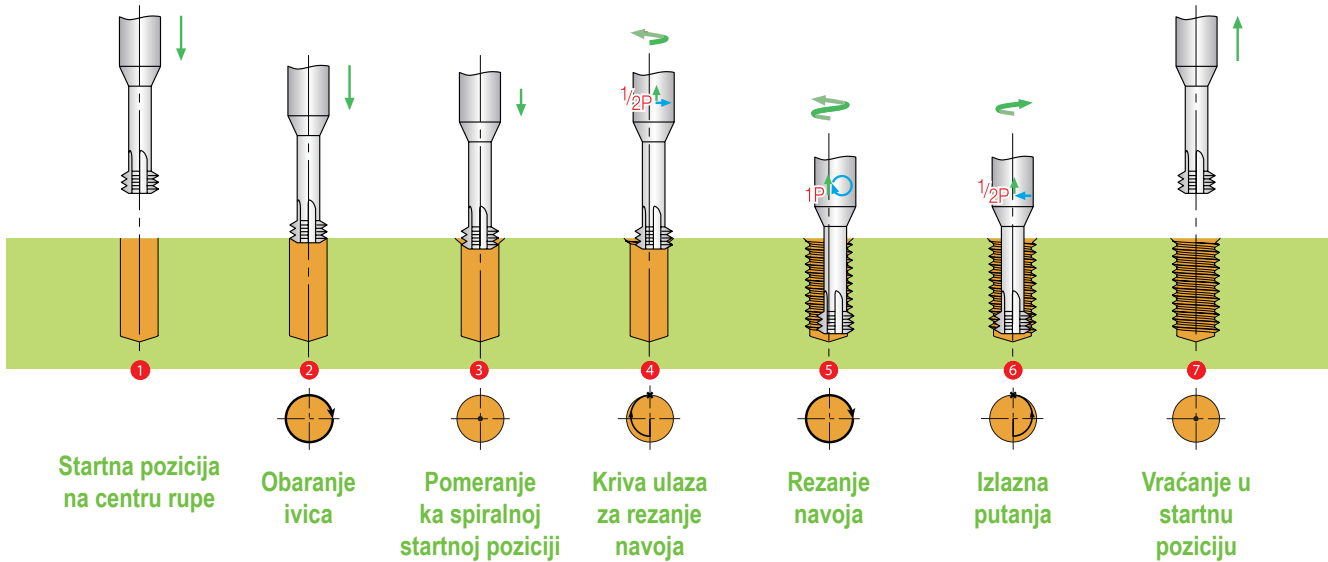
POSEBNA

PONUĐA

07/20



Kataloški broj	Navoj	Korak	Broj kanala Z	Broj zuba Zt	Prečnik D1	Efektivna dužina L1	Ukupna dužina L	Prihvat D	Cena
4STM024075S06M3	M3	0.5	4	3	2.4	7.5	50	6	5.092,00
4STM031100S06M4	M4	0.7	4	3	3.1	10	50	6	5.092,00
4STM038125S06M5	M5	0.8	4	3	3.8	12.5	50	6	5.092,00
4STM046150S06M6	M6	1	4	3	4.6	15	50	6	5.092,00
4STM062200S10M8	M8	1.25	4	3	6.2	20	70	10	7.425,00
4STM075250S10M10	M10	1.5	4	3	7.5	25	70	10	10.100,00
4STM090300S10M12	M12	1.75	4	3	9	30	80	10	10.875,00



D Veličina	D Tolerancija
Ø 5 ~ 12	-0.01 ~ -0.025mm

Kataloški broj	Navoj	Prečnik D	Širina T	Dužina reza L1	Efektivna dužina L2	Prečnik vrata D1	Ukupna dužina L	Prihvat d	Cena
4THC015060M02	M2	1.5	0.025	0.31	6	1	45	4	2.500,00
4THC019070M025	M2,5	1.9	0.025	0.34	7	1.35	45	4	2.500,00
4THC023090M03	M3	2.3	0.03	0.43	9	1.6	65	6	2.867,00
4THC031120M04	M4	3.1	0.04	0.56	12	2.2	65	6	2.867,00
4THC040150M05	M5	4	0.05	0.62	15	3	65	6	2.867,00
4THC048180M06	M6	4.8	0.07	0.79	18	3.55	75	6	2.867,00
4THC065230M08	M8	6.5	0.08	0.94	23	5	80	8	4.487,00
4THC079260M10	M10	7.9	0.09	1.13	26	6.1	80	8	4.487,00