

# FRIDRO

ALATI



**NOVO**

Sve cene su u RSD i bez PDV-a

# TESTERE



Važi do isteka zaliha

11  
24

 **MADE IN CZECH**

# TABELA IZBORA TESTERE

MATERIJAL	DIMENZIJE	UNIVERSAL	MASSIVE	ALUCUT	PROFILE	REGULAR	GRINDCUT	PLUSCUT	MASSIVE PROFI	GRINDCUT PROFI	PLUSCUT PROFI
KONSTRUKCIJSKI ČELIK KALJENI ČELIK SLOBODNA OBRADA	< 70										
	80 - 350										
	> 350										
NELEGIRANI ALATNI ČELIK OPRUŽNI ELASTIČNI ČELIK KUGLIČNI LEŽAJEVI (ČELIK)	< 70										
	80 - 350										
	> 350										
BRZOREZNI ČELIK ČELIK ZA HLADNU OBRADU	< 70										
	80 - 350										
	> 350										
NITRIRANI ČELIK TERMIČKI OBRADEN ČELIK ČELIK ZA TERMIČKU OBR.	< 70										
	80 - 350										
	> 350										
INOX	< 70										
	80 - 350										
	> 350										
ČELIK OTPORAN NA TOPLOTU	< 70										
	80 - 350										
	> 350										
ČELIK VISOKE ČVRSTOĆE TITANIUM I TI LEGURE LEGURE NIKLA	< 70										
	80 - 350										
	> 350										
LIVENI ČELIK LIVENO GVOŽĐE	< 70										
	80 - 350										
	> 350										
ALUMINIJUM BAKAR	< 70										
	80 - 350										
	> 350										
MESING BRONZA CRVENI MESING	< 70										
	80 - 350										
	> 350										
ALUMINIJUMSKE BRONZE ALUMINIJUMSKE LEGURE VISOKI SADRŽAJ SILIKONA	< 70										
	80 - 350										
	> 350										



Odličan  
 Dobar

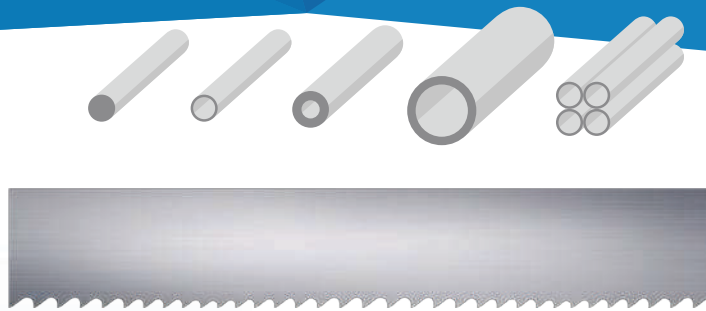
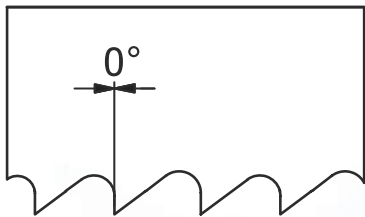


Odličan  
 Dobar

# TRAKASTE TESTERE

## M42

## UNIVERSAL



Trakasta testera idealna za male čvrste materijale i cevi srednje debljine zida

### Upotreba:

Profili tanke ili srednje debljine zida  
Sečenje u snopu i pojedinačno  
Ugljenični i legirani čelici  
Neobojeni metali

### Karakteristike:

0° nagibni ugao  
Promenljiva TPI  
M42 HSS vrhovi zuba  
Tvrdća do 68 HRC  
Veoma duga upotreba

Dimenzije	TPI - zubi po inču			
	5/8	6/10	8/12	10/14
mm				
13 x 0,65	V-0*	V-0	V-0	V-0
13 x 0,90	V-0*	V-0	V-0	V-0
20 x 0,90	V-0	V-0	V-0	V-0
27 x 0,90	V-0	V-0	V-0	V-0
34 x 1,10	V-0	V-0	V-0	
41 x 1,30	V-0			

V-0 = promenljivi zubi sa 0° nagibnim uglom

Kataloški broj	Naziv	Cena
VPS 4300508 2709002450	2450X27X0.9 5/8 M42 universal V-0	1,967.00
VPS 4300610 2709002450	2450X27X0.9 6/10 M42 universal V-0	1,967.00
VPS 4300812 2709002450	2450X27X0.9 8/12 M42 universal V-0	1,967.00
VPS 4300610 2709002480	2480X27X0.9 6/10 M42 universal V-0	1,985.00
VPS 4301014 2709002480	2480X27X0.9 10/14 M42 universal V-0	1,985.00
VPS 4300508 2709002570	2570X27X0.9 5/8 M42 universal V-0	2,041.00
VPS 4300508 2709002710	2710X27X0.9 5/8 M42 universal V-0	2,126.00
VPS 4300508 2709002750	2750X27X0.9 5/8 M42 universal V-0	2,151.00
VPS 4300812 2709002750	2750X27X0.9 8/12M42 universal V-0	2,151.00
VPS 4300508 2009002896	2896X20X0.9 5/8 M42 universal V-0	2,068.00
VPS 4301014 2009002896	2896X20X0.9 10/14 M42 universal V-0	2,068.00
VPS 4300508 2709002910	2910X27X0.9 5/8 M42 universal V-0	2,249.00
VPS 4300610 2709002910	2910X27X0.9 6/10 M42 universal V-0	2,249.00
VPS 4300812 2709002910	2910X27X0.9 8/12 M42 universal V-0	2,249.00
VPS 4300508 2709003160	3160X27X0.9 5/8 M42 universal V-0	2,495.00
VPS 4300508 2709003180	3180X27X0.9 5/8 M42 universal V-0	2,507.00
VPS 4300508 2709003370	3370X27X0.9 5/8 M42 universal V-0	2,623.00
VPS 4300812 2709003505	3505X27X0.9 8/12 M42 universal V-0	2,707.00
VPS 4300508 2709003520	3520X27X0.9 5/8 M42 universal V-0	2,715.00
VPS 4300508 2709003660	3660X27X0.9 5/8 M42 universal V-0	2,802.00
VPS 4300610 2709003660	3660X27X0.9 6/10 M42 universal V-0	2,802.00
VPS 4300812 2709003660	3660X27X0.9 8/12 M42 universal V-0	2,802.00
VPS 4301014 2709003660	3660X27X0.9 10/14 M42 universal V-0	2,802.00
VPS 4300508 2709003810	3810X27X0.9 5/8 M42 universal V-0	2,894.00

## TRAKASTE TESTERE



**Specijalno dizajniran za srednje i velike poprečne preseke  
i za sečenje punog materijala**

### Upotreba:

Odličan za sečenje punog materijala i blokova  
Sečenje u snopu i pojedinačno  
Ugljenični čelik  
Legirani čelik  
Neobojeni metali

### Karakteristike:

Pozitivan nagibni ugao  
Promenljiva TPI  
M42 HSS vrhovi zuba  
Tvrdoća do 68 HRC  
Veoma duga upotreba

Dimenzije	TPI - zubi po inču				
	0,75/1,25	1,4/2	2/3	3/4	4/6
mm					
20 x 0,90					V-POS
27 x 0,90			V-POS	V-POS	V-POS
34 x 1,10			V-POS	V-POS	V-POS
41 x 1,30		V-POS*	V-POS	V-POS	V-POS
54 x 1,60	V-POS*	V-POS	V-POS	V-POS	V-POS
67 x 1,60	V-POS*	V-POS	V-POS	V-POS	

V-POS = promenljivi zubi sa pozitivnim uglom  
Na zahtev \*

Kataloški broj	Naziv	Cena
VPS 4310406 2709002450	2450X27X0.9 4/6 M42 massive V-POS	<b>1,967.00</b>
VPS 4310406 2709002570	2570X27X0.9 4/6 M42 massive V-POS	<b>2,041.00</b>
VPS 4310406 2709002910	2910X27X0.9 4/6 M42 massive V-POS	<b>2,249.00</b>
VPS 4310203 2709003505	3505X27X0.9 2/3 M42 massive V-POS	<b>2,707.00</b>
VPS 4310304 2709003505	3505X27X0.9 3/4 M42 massive V-POS	<b>2,707.00</b>
VPS 4310406 2709003505	3505X27X0.9 4/6 M42 massive V-POS	<b>2,707.00</b>
VPS 4310203 2709003660	3660X27X0.9 2/3 M42 massive V-POS	<b>2,802.00</b>
VPS 4310304 2709003660	3660X27X0.9 3/4 M42 massive	<b>2,802.00</b>
VPS 4310406 2709003660	3660X27X0.9 4/6 M42 massive V-POS	<b>2,802.00</b>



# M51 MASSIVE PROFI



## Specijalno dizajnirano za sečenje punog materijala velikog poprečnog preseka i debelozidnih cevi

### Upotreba:

Odličan za sečenje punog materijala  
Sečenje u snopu i pojedinačno  
Nerđajući čelik  
Visoko legirani čelik  
Titanijum i legure na bazi nikla

### Karakteristike:

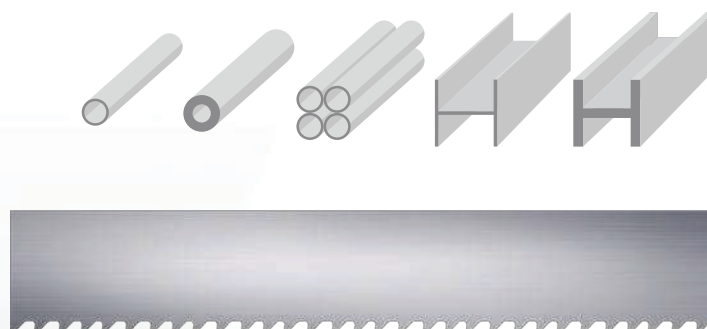
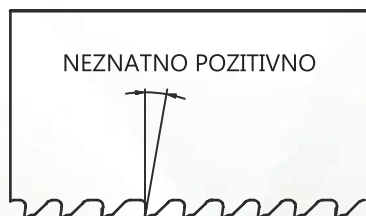
Pozitivni nagibni ugao  
Promenljiva TPI  
M51 HSS vrhovi zuba  
Tvrdoca do 69 HRC  
Veoma duga upotreba

Dimenzije	TPI - zubi po inču			
	1,4/2	2/3	3/4	4/6
27 x 0,90		V-POS	V-POS	V-POS
34 x 1,10		V-POS	V-POS	V-POS
41 x 1,30	V-POS	V-POS	V-POS	V-POS
54 x 1,60	V-POS	V-POS	V-POS	
67 x 1,60	V-POS*	V-POS*		

V-O = promenljivi zubi sa pozitivnim nagibnim uglom  
Na zahtev \*

Kataloški broj	Naziv	Cena
VPS 5310406 2709002450	2450X27X0.9 4/6 M51 massive profi V-POS	<b>2,203.00</b>
VPS 5310406 2709002480	2480X27X0.9 4/6 M51 massive profi V-POS	<b>2,224.00</b>
VPS 5310406 2709002750	2750X27X0.9 4/6 M51 massive profi V-POS	<b>2,416.00</b>
VPS 5310406 2709002910	2910X27X0.9 4/6 M51 massive profi V-POS	<b>2,529.00</b>
VPS 5310406 2709003110	3110X27X0.9 4/6 M51 massive profi V-POS	<b>2,764.00</b>
VPS 5310406 2709003160	3160X27X0.9 4/6 M51 massive profi V-POS	<b>2,799.00</b>
VPS 5310406 2709003180	3180X27X0.9 4/6 M51 massive profi V-POS	<b>2,813.00</b>
VPS 5310406 2709003370	3370X27X0.9 4/6 M51 massive profi V-POS	<b>2,949.00</b>
VPS 5310203 2709003505	3505X27X0.9 2/3 M51 massive profi V-POS	<b>3,044.00</b>
VPS 5310304 2709003505	3505X27X0.9 3/4 M51 massive profi V-POS	<b>3,044.00</b>
VPS 5310406 2709003505	3505X27X0.9 4/6 M51 massive profi V-POS	<b>3,044.00</b>
VPS 5310406 2709003520	3520X27X0.9 4/6 M51 massive profi V-POS	<b>3,055.00</b>
VPS 5310304 2709003660	3660X27X0.9 3/4 M51 massive profi V-POS	<b>3,154.00</b>
VPS 5310406 2709003660	3660X27X0.9 4/6 M51 massive profi V-POS	<b>3,154.00</b>
VPS 5310203 2709003660	3660X27X0.9 2/3 M51 massive profi V-POS	<b>3,154.00</b>
VPS 5310406 2709003810	3810X27X0.9 4/6 M51 massive profi V-POS	<b>3,261.00</b>
VPS 5310203 3411004400	4400X34X1.1 2/3 M51 massive profi V-POS	<b>4,563.00</b>
VPS 5310304 3411004400	4400X34X1.1 3/4 M51 massive profi V-POS	<b>4,563.00</b>
VPS 5310406 3411004400	4400X34X1.1 4/6 M51 massive profi V-POS	<b>4,563.00</b>
VPS 5310203 3411004500	4500X34X1.1 2/3 M51 massive profi V-POS	<b>4,652.00</b>
VPS 5310140 4113005800	5800X41X1.3 1.4/2 M51 massive profi V-POS	<b>7,330.00</b>

## TRAKASTE TESTERE



### Trakasta testera za rezanje cevi i profila

#### Upotreba:

Cevi, grede, profili  
Sečenje pojedinačno i u snopovima  
Ugljenični čelik  
Legirani čelik

#### Karakteristike:

Blago pozitivan nagibni ugao  
Promenljiva TPI  
M42 HSS vrhovi zuba  
Tvrdoaća do 68 HRC  
Veoma duga upotreba

Dimenzije	TPI - zubi po inču				
	2/3	3/4	4/6	5/7	8/11
27 x 0,90		V-POS*	V-POS	V-POS	V-POS
34 x 1,10		V-POS	V-POS	V-POS	V-POS*
41 x 1,30	V-POS*	V-POS	V-POS		
54 x 1,60	V-POS	V-POS			
67 x 1,60	V-POS*	V-POS*			

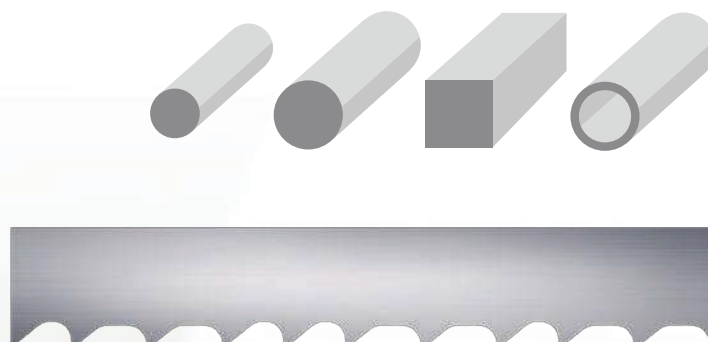
V-POS = promenljivi zubi sa pozitivnim uglom  
Na zahtev \*

Kataloški broj	Naziv	Cena
VPS 4610507 2709002720	2720X27X0.9 5/7 M42 profile V-POS	<b>2,132.00</b>
VPS 4610304 2709003660	3660X27X0.9 3/4 M42 profile V-POS	<b>2,802.00</b>
VPS 4610507 2709002450	2450X27X0.9 5/7 M42 profile V-POS	<b>1,967.00</b>
VPS 4610811 2709002480	2480X27X0.9 8/11 M42 profile V-POS	<b>1,985.00</b>
VPS 4610811 2709002670	2670X27X0.9 8/11 M42 profile V-POS	<b>2,102.00</b>
VPS 4610406 2709003660	3660X27X0.9 4/6 M42 profile V-POS	<b>2,802.00</b>
VPS 4610507 2709003660	3660X27X0.9 5/7 M42 profile V-POS	<b>2,802.00</b>
VPS 4610811 2709003660	3660X27X0.9 8/11 M42 profile V-POS	<b>2,802.00</b>
VPS 4610811 2709002450	2450X27X0.9 8/11 M42 profile V-POS	<b>1,967.00</b>
VPS 4610811 2709002950	2950X27X0.9 8/11 M42 profile V-POS	<b>2,274.00</b>

# M51

## GRINDCUT PROFI

### TRAKASTE TESTERE BI- METALNE



**Trakasta testera sa profilom brusnog zuba koji daje najbolje rezultate sečenja**

#### Upotreba:

Odličan za sečenje čvrstih šipki  
Sečenje u snopu i pojedinačno  
Nerđajući čelik  
Visoko legirani čelik  
Titanijum i legure na bazi nikla

#### Karakteristike:

Pozitivni nagibni ugao  
Promenljiva TPI  
M51 HSS vrhovi zuba  
Tvrdoća do 69 HRC  
Veoma duga upotreba

Dimenzije	TPI - zubi po inču		
	1,4/2	2/3	3/4
mm			
27 x 0,90		V-POS	V-POS
34 x 1,10		V-POS	V-POS
41 x 1,30	V-POS	V-POS	V-POS
54 x 1,60	V-POS	V-POS	V-POS
67 x 1,60	V-POS*	V-POS*	

V-O = promenljivi zubi sa pozitivnim nagibnim uglom  
Na zahtev \*

Katalogski broj	Naziv	Cena
VPS 5370203 2709003505	3505X27X0.9 2/3 M51 grindcut profi V-POS+	<b>3,694.00</b>
VPS 5370203 2709003660	3660X27X0.9 2/3 M51 grindcut profi V-POS+	<b>3,833.00</b>
VPS 5370304 2709003505	3505X27X0.9 3/4 M51 grindcut profi V-POS+	<b>3,694.00</b>
VPS 5370304 2709003660	3660X27X0.9 3/4 M51 grindcut profi V-POS+	<b>3,833.00</b>
VPS 5370203 2709004150	4150X27X0.9 2/3 M51 grindcut profi V-POS+	<b>4,271.00</b>
VPS 5370304 2709004150	4150X27X0.9 3/4 M51 grindcut profi V-POS+	<b>4,271.00</b>

## TVRDI MATERIJAL



Konstantan nagib zuba		Promenljivi korak	
Presek materijala [mm]	Br. zuba po inču	Presek materijala [mm]	Br. zuba po inču
380 - 700	1,25	> 550	0,75/1,25
200 - 400	2	300 - 600	1,4/2
120 - 200	3	120 - 350	2/3
80 - 120	4	80 - 160	3/4
50 - 80	6	60 - 110	4/6
30 - 50	8	40 - 70	5/8
20 - 30	10	30 - 60	6/10
10 - 20	14	20 - 40	8/12
< 10	18	< 20	10/14

PREPORUKA ZA SEČENJE  
ČELIČNIH CEVI I PROFILA

Debljina zida [mm]	Spoljni prečnik [mm]									
	20	40	60	80	100	120	150	200	300	500
2	14	14	10/14	10/14	10/14	8/12	8/12	8/12	6/10	6/10
3	14	10/14	10/14	10/14	8/12	8/12	8/12	6/10	6/10	5/8
4	10/14	10/14	10/14	8/12	8/12	8/12	6/10	6/10	5/8	5/8
5	10/14	10/14	8/12	8/12	8/12	6/10	6/10	5/8	5/8	4/6
6	10/14	8/12	8/12	8/12	6/10	6/10	5/8	5/8	4/6	4/6
8	10/14	8/12	6/10	6/10	5/8	5/8	5/8	4/6	4/6	4/6
10		6/10	6/10	5/8	5/8	5/8	4/6	4/6	4/6	4/6
15		6/10	5/8	5/8	5/8	4/6	4/6	4/6	4/6	4/6
20			4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6
30				4/6	4/6	4/6	4/6	3/4	3/4	3/4
50						3/4	3/4	3/4	2/3	2/3
80							3/4	2/3	2/3	2/3
100								2/3	2/3	1,4/2

